ELMA
Your Solution Partner

Product description

MAIN FEATURES

HIGH PERFORMANCE

- Standard resolution: 16 or 32 detents
- With or without integrated push button
- Rotational life: Up to 1 Million revolutions
- Up to 4.5 Ncm switching torque (remains consistent over lifetime)
- Gold plated contacts
- Robust metal housing with stainless steel or brass shaft
- Body size: 11.5 x 12.3 x 4.9 mm
- IP68 shaft and front panel sealing
- Operating temperature range: -40 to +85 °C
- Shaft electrically insulated > 500 VDC (shaft to contact system)
- Various options and customizations possible

E33

Pb ELV (2000/53/EC)
RoHS (2011/65/EU)

MIL-STD-202G

SWISS CLICK INDEXING SYSTEM™
(for more information see chapter «Technical explanations»)

PRODUCT VARIETY

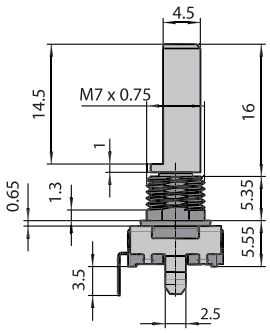
- Vertical or horizontal mounting
- THT or SMT reflow (vacuum pick & place)
- Threaded or non-threaded bushing
- Push button force 3, 6, 10, 14 N or without push button
- Detent | pulses per revolution (PPR) 32 / 16, 32 / 8, 16 / 16, 16 / 8
- Switching torque 0.5, 1, 1.5, 2, 2.5, 3, 3.5 or 4.5 Ncm or no detent
- Front panel sealing IP60 or IP68
- Shaft mounted, separated or without shaft
- Various standard shafts available
- Tray or tape & reel packaging

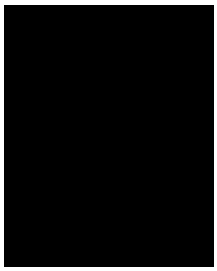
POSSIBLE CUSTOMIZATIONS

- Shaft dimension and shape
- Stainless steel housing
- Switching torque and push button actuation force
- Indexing resolution and PPR

TYPICAL APPLICATIONS

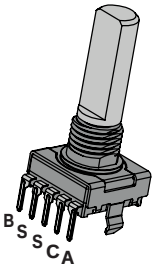
- Value and menu control for industrial PLCs
- Avionics, measurement and test equipment
- Frequency and channel selection for two way radios
- User interface controls for medical devices
- Volume and menu setting for transportation control and entertainment systems


4.5
14.5
M7 x 0.75
16
1
0.65
1.3
5.35
5.55
3.5
2.5



Dimensions and pin assignment

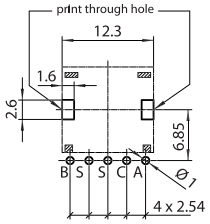
PIN ASSIGNMENT



DRILLING DIAGRAM AND FOOTPRINT

THT VERTICAL

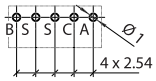
View from component side of the PCB



PCB thickness:
1 to 1.5 mm

THT HORIZONTAL

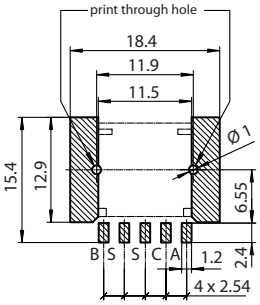
View from component side of the PCB



PCB thickness:
1 to 1.5 mm

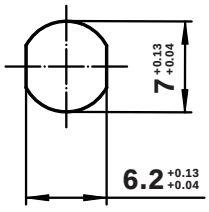
SMT VERTICAL

View from component side of the PCB

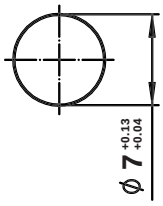


FRONT PANEL CUT OUT

THREADED



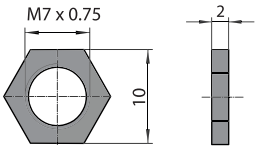
NON-THREADED



All shaft and bushing types are available for all versions, THT vertical, THT horizontal or SMT vertical (see type key).

NUT

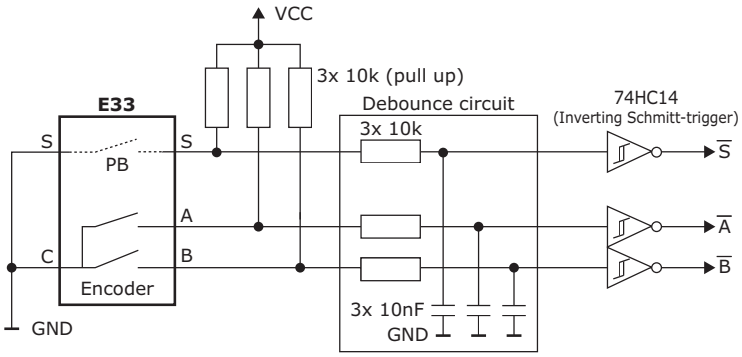
HEX NUT (SUPPLIED)



Dimensions in mm
Tolerances according to DIN ISO 2768-1 (m), unless otherwise specified

Circuit diagram

RECOMMENDED SYSTEM INTERFACE



ELMA
Your Solution Partner

Ordering information

ORDERING CODE

E33	-	_	_	_	_	_	-	_	_	_	_

ORIENTATION | MOUNTING

V THT vertical
C THT horizontal
S SMT vertical

BUSHING

T Threaded M7 x 0.75 x 6 mm (nut supplied, packed separately)
N Non-threaded Ø 7 x 6 mm

PUSH BUTTON

0 Without push button
3 3 N
6 6 N
A 10 N
E 14 N

RESOLUTION | (RESOLUTION) | SWITCHING TORQUE[1]

1	32 detent	(16 PPR)	2 Ncm
2	16 detent	(8 PPR)	1.5 Ncm
3	16 detent	(8 PPR)	2.5 Ncm
4	32 detent	(8 PPR)	2 Ncm
5	16 detent	(16 PPR)	1.5 Ncm
6	16 detent	(16 PPR)	2.5 Ncm
8	No detent	(16 PPR)	
9	No detent	(8 PPR)	
A	32 detent	(16 PPR)	0.5 Ncm
B	32 detent	(16 PPR)	1 Ncm
C	32 detent	(16 PPR)	1.5 Ncm
D	32 detent	(16 PPR)	3 Ncm
E	16 detent	(8 PPR)	0.5 Ncm
F	16 detent	(8 PPR)	3.5 Ncm
G	16 detent	(8 PPR)	4.5 Ncm

[1] O-ring of IP65 / IP68 shaft sealing may slightly increase switching torque.

IP SEALING

0 IP60
1[1] IP68 shaft sealing
2[1] IP68 shaft and front panel sealing (non-threaded bushing gasket provides IP65, O-ring and gasket is mounted)

[1] O-ring of IP65 / IP68 shaft sealing may slightly increase switching torque

SHAFT (DELIVERY CONDITION)

M Mounted
S Separated (snap-in shaft mechanism)
N No shaft

SHAFT TYPE

For all available shaft types please see next page

PACKAGING

T Tray (THT or SMT, 10 or 50 pieces, tray size depending on shipping quantity)
R Tape & reel with vacuum plug (SMT and THT vertical only, 200 pieces / reel, shafts separated)

ELMA
Your Solution Partner

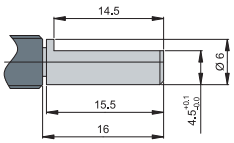
Ordering information

[1] Threaded bushing: Shaft to be ordered separately; shaft mounting after encoder assembly to front panel (nut does not fit ¼" shaft diameter).
OTHER SHAFTS ARE AVAILABLE ON REQUEST.

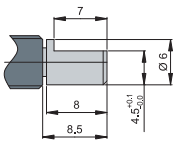
SHAFT TYPES

Type 00 - no shaft

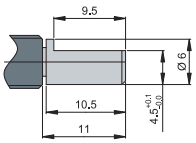
Type 01 - brass



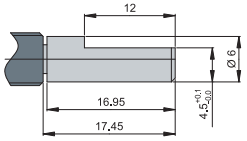
Type 03 - brass



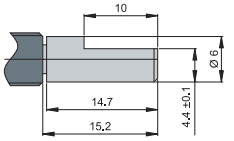
Type 30 - brass



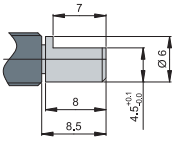
Type 31 - stainless steel



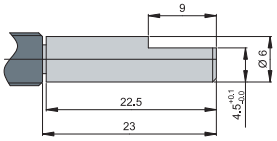
Type 32 - brass



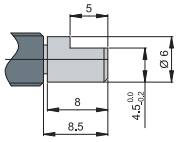
Type 33 - stainless steel



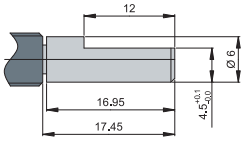
Type 34 - brass



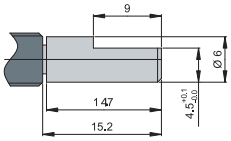
Type 37 - stainless steel



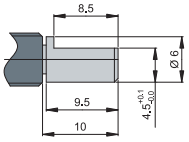
Type 70 - brass



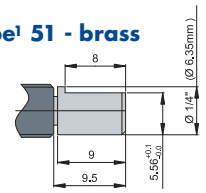
Type 71 - brass



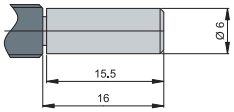
Type 72 - brass



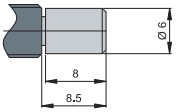
Type[1] 51 - brass



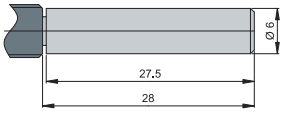
Type 10 - brass



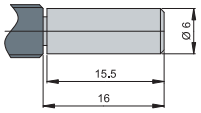
Type 11 - brass



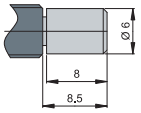
Type 12 - brass



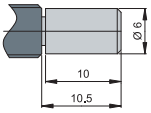
Type 13 - stainless steel



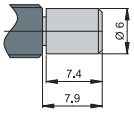
Type 14 - stainless steel



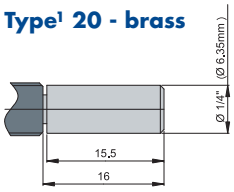
Type 15 - brass



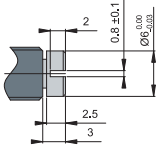
Type 16 - brass



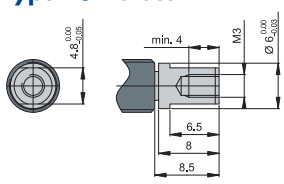
Type[1] 20 - brass



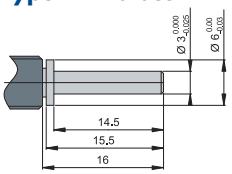
Type 02 - brass



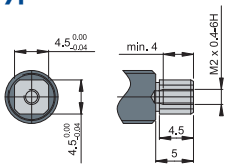
Type 43 - brass



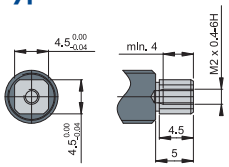
Type 42 - brass



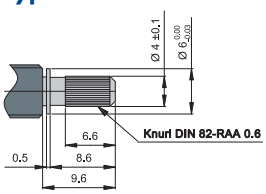
Type 45 - stainless steel



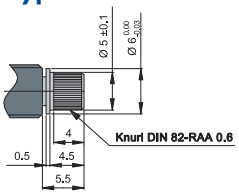
Type 47 - brass



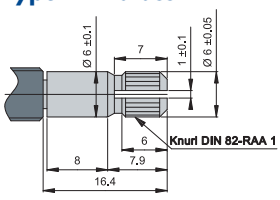
Type 08 - brass



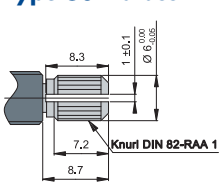
Type 40 - brass



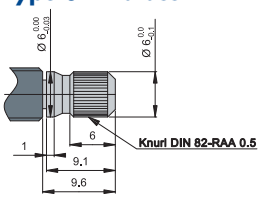
Type 41 - brass



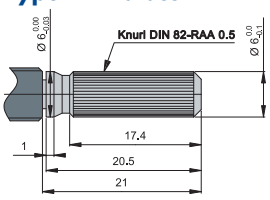
Type 60 - brass



Type 0H - brass



Type 44 - brass



PUSH BUTTON	IP SEALING	RESOLUTION	SWITCHING TORQUE	THT VERTICAL (THREADED BUSHING[3])	SMT VERTICAL (NON THREADED BUSHING)
Yes, 6 N	IP60	32 detent (16 PPR)	2 Ncm	E33-VT610-M01T	E33-SN610-M01T
		16 detent (8 PPR)	2.5 Ncm	E33-VT630-M01T	E33-SN630-M01T
	IP68[2]				

PACKAGING

Tray: 10 or 50 pieces (depending on shipment quantity, nuts are supplied and packed separately)

Tape & reel: 200 pieces (SMT only, shaft and nuts are packed separately)

TAPE & REEL PACKAGING

THT VERTICAL

Reel size: 13"
200 pieces / reel
Tape width: 32 mm
Tape pitch: 24 mm

SMT VERTICAL

Reel size: 13"
200 pieces / reel
Tape width: 56 mm
Tape pitch: 24 mm

Direction of unreeling

Ordering information

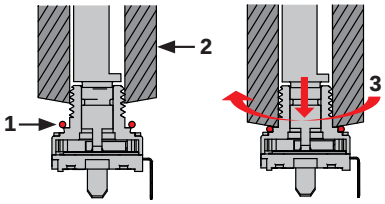
ACCESSORIES AND SPARE PARTS

HEX NUT

Hex nut M7 x 0.75: Part number 4516-40 (50 pieces / bag), brass nickel plated

O-RING MOUNTING TOOL

Part number: E33-ORING-TOOL



1 Slip the lubricated O-ring over the bushing.
2 Slide the mounting tool over the bushing.
3 While pushing down the O-ring simultaneously rotate the mounting tool.

Specifications

MECHANICAL DATA

Positions:	**12 positions** **32 positions** **No detent**
Switching torque:	**16 positions: 0.5, 1.5, 2.5, 3.5 or 4.5 Ncm (±30 % in new condition)** **32 positions: 0.5, 1, 1.5, 2 or 3 Ncm (±30 % in new condition)** **No detent**
Rotational life:	**> 1'000'000 revolutions with 0.5, 1 or 1.5 Ncm switching torque or no detent** **> 500'000 revolutions with 2 Ncm switching torque** **> 300'000 revolutions with 2.5 Ncm switching torque** **> 100'000 revolutions with 3, 3.5 or 4.5 Ncm switching torque** **(tested at room temperature)**
Allowed shaft load:	**50 N push, 50 N pull and 50 N side load (static at 20 mm from the support surface)**
Fastening torque of nut (front panel mounting):	**M7 x 0.75: < 100 Ncm**

ELECTRICAL DATA

Electrical connection:	**Pins 0.23 x 0.8 mm**
Switching voltage:	**< 15 VDC (resistive load)**
Switching current:	**< 10 mA (resistive load)**
Contact resistance:	**< 10 Ω (over the entire rotational life)**
Signal | coding:	**2-Bit-quadrature**
Resolution (pulses per revolution):	**16 or 8 PPR per channel (A leads B clockwise)**
Rotational speed:	**< 60 rpm**
Phase shift:	**90° (±70°)**
Contact bouncing:	**< 2 ms (at 60 rpm)**
Dielectric strength:	**500 VDC during 60 s (MIL-STD-202G, method 301)**
Insulation resistance:	**> 1 GΩ at 500 VDC (in new condition)**

ELMA
Your Solution Partner

Specifications

MATERIALS

Shaft:	Brass CuZn38Pb2 or stainless steel 1.4305
Bushing | housing:	Zinc die casting (nickel plated), fiberglass reinforced high performance plastic
Contact surface:	Cu alloy (Au plated)
Soldering leads:	Cu alloy (tin plated)
Hex nut:	Brass (nickel plated)
Housing clamp:	Tinplate
O-rings:	NBR (nitrile rubber), 70 shore A
Front panel sealing:	Threaded bushing: O-ring Non-threaded bushing: EPDM-rubber, 45 shore A, complies with SAE J 18-79

ENVIRONMENTAL DATA

Operating temperature:	-40 to +85 °C (IEC 60068-2-14)
Storage temperature:	-65 to +125 °C (IEC 60068-2-14, MIL-STD202G, method 107G, condition B-3)
Humidity:	< 93 % relative humidity (MIL-STD-202G, method 103B, condition B)
IP sealing against front panel:	IP60 without sealing IP65 with non-threaded bushing, shaft and front panel sealing IP68 with threaded bushing, shaft and front panel sealing (2 bar, 1h)
Vibration:	29 G_{RMS} at 100 to 1'000 Hz (MIL-STD-202G, method 214A, condition 1 h / 15 min)
Shock:	100 G (MIL-STD-202G, method 213B, condition C)
Flammability:	UL94-V0 Gasket UL94-HB

SOLDERING CONDITIONS

Hand soldering:	< 300 °C during 3 s
Wave soldering:	< 280 °C during 5 s
Reflow soldering:	according to IPC/JEDEC J-STD-020C*

MECHANICAL DATA FOR PUSH BUTTON

Actuation force:	3, 6, 10 or 14 N (±30 % in new condition)
Travel:	0.5 (±0.2) mm
Lifecycles:	> 200'000 cycles (tested at room temperature)

ELECTRICAL DATA FOR PUSH BUTTON

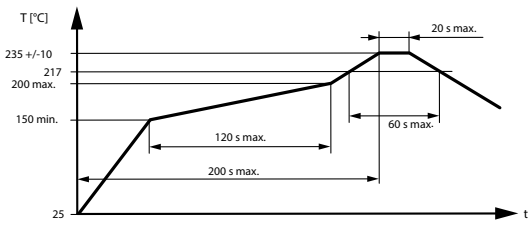
Switching voltage:	< 15 VDC (resistive load)
Switching current:	< 10 mA (resistive load)
Contact bouncing:	< 2 ms (at 2 Hz)

MATERIALS FOR PUSH BUTTON

Contact surface:	Cu alloy (Au plated)
Snap dome:	Stainless steel (Au plated)

*REFLOW SOLDERING

Temperatures or process durations exceeding rated maximum conditions may harm switch function.



©Copyright 2018 by Elma Electronic AG, CH-8620 Wetzikon. Subject to technical modifications, all data supplied without liability.

Please contact our sales team for more details.

China: +86 21 5866 5908
France: +33 388 56 72 50
Germany: +49 7231 97 34 0
Israel: +972 3 930 50 25
Singapore: +65 6479 8552
Switzerland: +41 44 933 41 11
United Kingdom: +44 1234 838 822
United States: +1 510 656 3400